

(57) Abstract

A method and apparatus are disclosed for casting a concrete product, in which method the concrete product is cast in an essentially horizontal slipform casting process during which the top surface height and profile of the concrete product being cast is measured continually. Based on the measurement results, the relative proportion of the concrete mix flowing to the upper layer or lower layer of the concrete product is controlled by way of moving or tilting a feed trough (12) located below the concrete mix feed means (2).